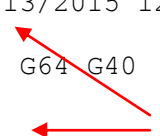


.....Nesta fase do programa tentei alterar a profundidade do fresamento.....

(The program will pause to allow the probe to be detached)  
(press cycle start to resume from current line)  
M0

(The original mill file is now rewritten with z depth replaced with  
a)  
(bilinear interpolated value based on the initial probing)

```
( Made using CamBam - http://www.cambam.co.uk )  
( quadrado 3/13/2015 12:51:23 AM )  
( T50 : 0.3 )  
G21 G90 G91.1 G64 G40  
G0 Z3  
( T50 : 0.3 ) (Tentei alterar o valor 0.3 para 0.5 e 1mm )  
T50 M6  
( Engravel )  
G17  
M3 S1000  
G0 X2 Y2  
G0 Z1  
#102=[#500+0.190476*#505-0.190476*#500]  
#101=[#501+0.190476*#506-0.190476*#501]  
#100=[#102+0.190476*#101-0.190476*#102]  
G1 F300 Z[#100 + -0.4]  
#102=[#500+0.190476*#505-0.190476*#500]  
#101=[#501+0.190476*#506-0.190476*#501]  
#100=[#102+0.666667*#101-0.666667*#102]  
G1 F800 X7 Z[#100 + -0.4]
```



.....( não resultou nenhuma alteração final.....